Ultra-compact Photoelectric Sensor Amplifier Built-in

EX-20 SERIES Ver.2

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RX-LS200











Miniature-sized and still mountable with M3 screws

Miniaturization by using single chip optical IC

The beam-receiving photodiode and the A/D conversion circuit have been fabricated on a single chip optical IC (full custom). Hence, in spite of its miniature size, it has a performance and reliability which is equal to or better than the conventional product.



Incorporates a sensitivity adjuster even in this size

The sensor incorporates a sensitivity adjuster in spite of its miniature size. It is convenient when you need fine adjustment. Further, the receiver of the thru-beam, side sensing type sensor incorporates an operation mode switch which can change the output operation.



BASIC PERFORMANCE

Long sensing range

The **EX-20** series achieves long distance sensing [thru-beam type: 2 m 6.562 ft, retroreflective type: 200 mm 7.874 in (when using the attached reflector), diffuse reflective type: 160 mm 6.299 in], despite its miniature size.

Hence, it is usable even on a wide conveyor.

Thru-beam type



Retroreflective type

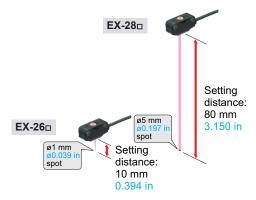


Diffuse reflective type



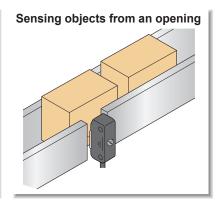
Clear beam spot using red LED dot light source

The emission area of a dot light source is smaller than that of a conventional LED flat light source, and it is possible to design a high power, narrow beam. Since a red LED dot light source is used, the red beam spot is clear even at a far place, so that alignment and confirmation of sensing position is easy. Further, since the thru-beam type, too, incorporates a visible narrow beam, it can also reliably detect small parts, such as, chip components, lead frames, etc.



Detecting presence of chip components

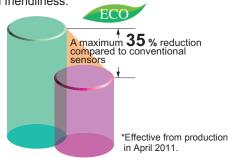




BASIC PERFORMANCE

Electric power saving*

The **EX-20** series achieves reductions in power consumption of up to 65 %. These sensors contribute to environmental friendliness.



ENVIRONMENTAL RESISTANCE

Waterproof IP67 (IEC)

The sensor can be hosed down because of its IP67 construction. Further, the sensor mounting bracket is also made of stainless steel.

Note: However, take care that if it is exposed to water splashes during operation, it may detect a water drop itself.

Incorporated an inverter countermeasure circuit*

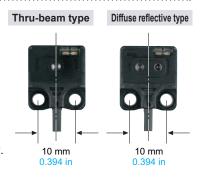
The **EX-20** series become significantly stronger against inverter light and other extraneous light.

*Effective from production in April 2011.

MOUNTING

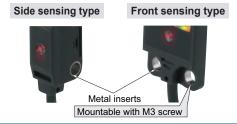
Identical size

Front sensing type of thru-beam type and diffuse reflective type sensors have identical appearance. Moreover, since the mounting holes are symmetrical with respect to the beam axis center, the design becomes easy.



Mounting section reinforced

It can be tightened with M3 screws. Moreover, metal inserts have been provided in the mounting holes so that the product is not damaged even in case of excess tightening.



OPTIONS

Universal sensor mounting bracket is available

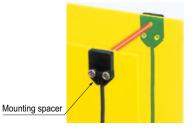
Universal sensor mounting bracket MS-EXL2-4 (for EX-22/23/26/28/29) and MS-EX20-5 (for EX-23 only) which can freely adjust the height and the angle of the sensor is available.





Mounting spacer for front sensing type is available

Mounting of the front sensing type is possible from the rear side by using the mounting spacer.



Slit mask is available

 $\emptyset 0.5$ mm $\emptyset 0.020$ in round slit mask and 0.5×3 mm 0.020×0.118 in rectangular slit mask are available for both side sensing type and front sensing type sensors.

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FUNCTIONS

Bright 2-color indicator

A bright 2-color indicator has been incorporated in all types. (Orange LED: Operation indicator, Green LED: Stability indicator)

VARIETIES

Two types for suitable mounting

Two types, side sensing type and front sensing type sensors are available. Select depending on the place of mounting.

Side sensing type







(Without sensitivity adjuster)

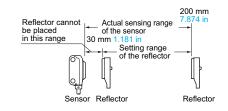
ORDER GUIDE

	Туре		Appearance	Sensing range	Model No. (Note 3)	Output	Output operation	
		ng			EX-21A	NPN open-collector transistor	Light-ON	
		sensing		1 m 3.281 ft	EX-21A-PN	PNP open-collector transistor	Light-ON	
1	E	Front s			EX-21B	NPN open-collector transistor	- Dark-ON	
-	-pea	Ē	ω ω		EX-21B-PN	PNP open-collector transistor	Daik-ON	
Thru-beam		Side sensing		2 m	EX-23 NPN open-collector transistor	NPN open-collector transistor	Switchable either Light-ON or Dark-ON	
		Side s		6.562 ft	EX-23-PN	PNP open-collector transistor		
9	^e	g		30 to 200 mm 1.181 to 7.874 in (Note 1) EX-2	EX-29A	NPN open-collector transistor	Limbt ON	
Retroreflective		ensir			EX-29A-PN	PNP open-collector transistor	- Light-ON	
	trore	Side sensing			EX-29B	NPN open-collector transistor	- Dark-ON	
Ċ	Ž				EX-29B-PN	PNP open-collector transistor	Dark-ON	
Diffuse reflective	alive	Side sensing		5 to 160 mm 0.197 to 6.299 in (Note 2)	EX-22A	NPN open-collector transistor	Light-ON	
4	епес				EX-22A-PN	PNP open-collector transistor	Light-ON	
	חמם				EX-22B	NPN open-collector transistor	- Dark-ON	
		S	Ţ		EX-22B-PN	PNP open-collector transistor	Baik Oiv	
	type	Front sensing		2 to 25 mm 0.079 to 0.984 in (Convergent point: 10 mm 0.394 in)	EX-24A	NPN open-collector transistor	Light-ON	
é	beam				EX-24A-PN	PNP open-collector transistor	Light Oiv	
lecti	pesr				EX-24B	NPN open-collector transistor	- Dark-ON	
nt re	Diffu				EX-24B-PN	PNP open-collector transistor	Bulk OIV	
erge	n type	Side sensing			EX-26A	NPN open-collector transistor	Light-ON	
Convergent reflective	Small spot beam type Diffused beam type		ide sensii	6 to 14 mm 0.236 to 0.551 in (Convergent point: 10 mm 0.394 in)	EX-26A-PN	PNP open-collector transistor	Light Oit	
					EX-26B	NPN open-collector transistor	- Dark-ON	
		S	U		EX-26B-PN	PNP open-collector transistor	Bank Ort	
Narrow-view reflective	am type	ng			EX-28A	NPN open-collector transistor	Light-ON	
ew refl	spotbe	Side sensing	ensii		45 to 115 mm	EX-28A-PN	PNP open-collector transistor	Light Oil
ow-vie	distance			1.772 to 4.528 in	EX-28B	NPN open-collector transistor	- Dark-ON	
Narr	Long				EX-28B-PN	PNP open-collector transistor	Dain-ON	

NOTE: Mounting bracket is not supplied with the sensor. Please select from the range of optional sensor mounting brackets (four types) or universal sensor mounting bracket. (Refer to p.331)

Notes: 1) The sensing range of the retroreflective type sensor is specified for the **RF-200** reflector. Further, the sensing range is the possible setting range for the reflector. The sensor can detect an object less than 30 mm 1.181 in away. However, if the reflector is set 100 mm 3.937 in or less away, the sensing object should be opaque.

- in case of using this product at a sensing range of 50 mm 1.969 in or less, take care that the sensitivity adjustment range becomes extremely narrow.
- 3) The model No. with "P" shown on the label affixed to the thru-beam type sensor is the emitter, "D" shown on the label is the receiver.



ORDER GUIDE

Package without reflector

Retroreflective type is also available without the reflector **RF-200**. When ordering this type, suffix "-**Y**" to the model No. (e.g.) Without reflector type of **EX-29A-PN** is "**EX-29A-PN-Y**".

5 m 16.404 ft cable length type

5 m 16.404 ft cable length type (standard: 2 m 6.562 ft) is also available for NPN output type (including package without reflector of retroreflective type sensor). When ordering this type, suffix "-C5" to the model No. (e.g.) 5 m 16.404 ft cable length type of EX-29A-Y is "EX-29A-Y-C5".

Accessory

• RF-200 (Reflector)



OPTIONS

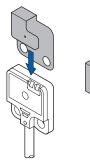
Designation		Model No.	Description			
Q Q	For front sensing type	OS-EX20-05 / Slit size ø0.5 mm	Slit on one side • Sensing range: 200 mm 7.874 in • Min. sensing object: Ø2.6 mm Ø0.102 in			
Round slit mask For thru-beam type sensor only		(0.020 in	Slit on both sides • Sensing range: 40 mm 1.575 in • Min. sensing object: Ø0.5 mm Ø0.020 in			
Round slit mask /For thru-beam t sensor only	For side sensing type	OS-EX20E-05 / Slit size ø0.5 mm \	Slit on one side • Sensing range: 350 mm 13.780 in • Min. sensing object: ø3 mm ø0.118 in			
Rou For	For side se	0.020 in	Slit on both sides • Sensing range: 70 mm 2.756 in • Min. sensing object: Ø0.5mm Ø0.020 in			
ask e	For front sensing type	OS-EX20-05×3 / Slit size 0.5 × 3 mm \	Slit on one side • Sensing range: 600 mm 23.622 in • Min. sensing object: Ø2.6 mm Ø0.102 in			
Rectangular slit mask For thru-beam type		(0.020 × 0.118 in	Slit on both sides • Sensing range: 300 mm 11.811 in • Min. sensing object: 0.5 × 3 mm 0.020 × 0.118 in			
tangula · thru-be nsor on	For side sensing type	OS-EX20E-05×3 (Slit size 0.5 × 3 mm (0.020 × 0.118 in	Slit on one side • Sensing range: 800 mm 31.496 in • Min. sensing object: ø3 mm ø0.118 in			
Reci For			Slit on both sides • Sensing range: 400 mm 15.748 in • Min. sensing object: 0.5 × 3 mm 0.020 × 0.118 in			
Reflector (For retroreflective type sensor only) RF-210			Sensing range: 50 to 400 mm 1.969 to 15.748 in Min. sensing object: ø30 mm ø1.181 in			
Reflector mounting bracket		MS-RF21-1	Protective mounting bracket for RF-210 It protects the reflector from damage and maintains alignment.			
Reflective ta	reflective \		Ambient temperature: _25 to +50 °C13 to +122 °F Ambient humidity: 35 to 85 % RH Notes Keep the tape free from stress. If it is			
type sensor onl			pressed too much, its capability may deteriorate. • Do not cut the tape. It will deteriorate the sensing performance. • Sensing range: 60 to 280 mm 2.362 to 11.024 i			

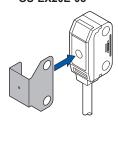
Round slit mask

Fitted on the front face of the sensor with one-touch.

• OS-EX20-05

• OS-EX20E-05

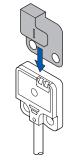


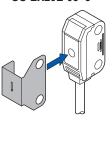


Rectangular slit mask

Fitted on the front face of the sensor with one-touch.

• OS-EX20-05×3 • OS-EX20E-05×3





Reflector

• RF-210



Reflective tape

• RF-11 0.7 mm 30 mm 0

Reflector mounting bracket

• MS-RF21-1



• RF-12



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Designation	Model No.	Description				
	MS-EX20-1	Back angled mounting bracket for front sensing type sensor (The thru-beam type sensor needs two brackets.)				
Sensor mounting	MS-EX20-2	Foot angled mounting bracket for side sensing type sensor (The thru-beam type sensor needs two brackets.)				
bracket	MS-EX20-3	L-shaped mounting bracket for front sensing type sensor (The thru-beam type sensor needs two brackets.)				
	MS-EX20-4	Back angled mounting bracket for side sensing type sensor (The thru-beam type sensor needs two brackets.)				
Universal sensor	MS-EXL2-4	For EX-22□/23□/26□/ EX-28□/29□	It can adjust the height and the angle of the sensor.			
mounting bracket (Note 1)	MS-EX20-5	For EX-23 □ only	(The thru-beam type sensor needs two brackets.)			
Mounting spacer (For front sensing type sensor only) MS-EX20-FS It is used when mounting the front sensing type from the (One set consists of 10 pcs.)						
Sensor checker (Note 2)	CHX-SC2	It is useful for beam alignment of thru-beam type sensors. The optimum receiver position is given by indicators, as well as an audio signal.				

Notes: 1) Note that the axis position of EX-23□ is different when replacing the mounting bracket MS-EX20-5 with MS-EXL2-4.

2) Refer to p.980 for details of the sensor checker CHX-SC2.

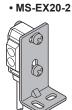
Sensor mounting bracket

• MS-EX20-1



Material: Stainless steel (SUS304)

Two M3 (length 5 mm 0.197 in) pan head screws [stainless steel (SUS304)] are attached.



Material: Stainless steel (SUS304) Two M3 (length 14 mm 0.551 in) screws with washers [stainless steel (SUS304)] are attached.

• MS-EX20-3



Two M3 (length 5 mm 0.197 in) pan head screws [stainless steel (SUS304)] are attached.

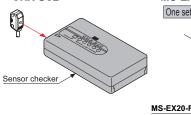


Material: U Stainless steel (SUS304) Material: Stainless steel (SUS304)

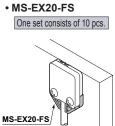
Two M3 (length 14 mm 0.551 in) screws with washers [stainless steel (SUS304)] are attached.

Sensor checker

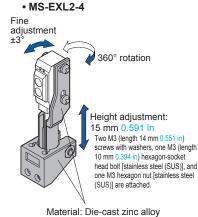
• CHX-SC2



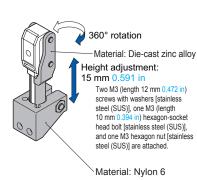
Mounting spacer



Universal sensor mounting bracket



• MS-EX20-5



CX-400 CY-100 EX-10

EX-30

EX-40 CX-440

EQ-30

EQ-500 MQ-W

RX-LS200

RX

SPECIFICATIONS

					1	1			
		Thru-beam		Retroreflective	Diffuse reflective	Converger	nt reflective	Narrow-view reflective	
Тур				Rediotellective	Diliuse reliective	Diffused beam type	Small spot beam type	Long distance spot beam type	
		Front sensing	Side sensing	Side sensing	Side sensing	Front sensing	Side sensing	Side sensing	
/	Model No. Light-ON	EX-21A(-PN)	EX-23(-PN)	EX-29A(-PN)	EX-22A(-PN)	EX-24A(-PN)	EX-26A(-PN)	EX-28A(-PN)	
Item	(Nieto 2)	EX-21B(-PN)	(Note 3)	EX-29B(-PN)	EX-22B(-PN)	EX-24B(-PN)	EX-26B(-PN)	EX-28B(-PN)	
Sens	sing range	1 m 3.281 ft	2 m 6.562 ft	30 to 200 mm 1.181 to 7.874 in (Note 4)	5 to 160 mm 0.197 to 6.299 in (Note 5) with white non-glossy paper (200 × 200 mm) (7.874 × 7.874 in)	2 to 25 mm 0.079 to 0.984 in (Conv. point: 10 mm 0.394 in) with white non-glossy paper (50 × 50 mm) (1.969 × 1.969 in)	6 to 14 mm 0.236 to 0.551 in (Conv. point: 10 mm 0.394 in) with white non-glossy paper (50 × 50 mm 1.999 × 1.999 in), spot diameter of mm 0.039 in with setting distance 10 mm 0.394 in	45 to 115 mm 1.772 to 4.528 in with white non-glossy paper (100 × 100 mm 3.937 × 3.937 in), spot diameter ø5 mm ø0.197 in with setting distance 80 mm 3.150 in	
Sens	sing object	Min. ø2.6 mm ø0.102 in opaque object / Setting distance between emitter and receiver: 1 m 3.281 ft /	Min. ø3 mm ø0.118 in opaque object / Setting distance between emitter and receiver: 2 m 6.562 ft	ø15 mm ø0.591 in or more opaque or tran slucent object (Note 4, 6)	Opaque, translucent or transparent object (Note 6)	Min. Ø0.1 mm Ø0.004 in copper wire (Setting distance: 10 mm 0.394 in	Min. Ø0.1 mm Ø0.004 in copper wire (Setting distance: 10 mm 0.394 in	Opaque, translucent or transparent object (Note 6) Min. Ø1 mm Ø0.039 in copper wire at setting distance 80 mm 3.150 in	
Hyst	eresis		15 % or less of operation distance [50 × 50 mm 1.969 × 1.9 7.874 × 7.874 in, EX-28 a: 100 × 100 mm 3.937 × 3.937 in)						
	eatability pendicular to sensing axis	0.05 mm 0.0	002 in or less	0.5 mm 0.020 in or less	0.3 mm 0.012 in or less	0.1 mm 0.004 in or less (Setting distance: 10 mm 0.394 in)	0.05 mm 0.002 in or less (Setting distance: 10 mm 0.394 in)	0.3 mm 0.012 in or less	
Supp	oly voltage			12 to 24 V DC	±10 % Ripple P-	P 10 % or less			
Curr	ent consumption		Receiver: 10 mA or less			or less		15 mA or less	
Outp	ut	<npn output="" type=""> NPN open-collector transistor Maximum sink current: 50 mA Applied voltage: 30 V DC or less (between output and 0 V) Residual voltage: 2 V or less (at 50 mA sink current) 1 V or less (at 16 mA sink current) 1 V or less (at 16 mA source current) </npn>							
	Utilization category DC-12 or DC-13								
Short-circuit protection		Incorporated							
Response time		0.5 ms or less							
Oper	ration indicator	Orange LED (lights up when the output is ON) (thru-beam type: located on the receiver)							
Stability indicator			Green LED (lights up under stable light received condition or stable dark condition), located on the receiver Green LED (lights up under stable light received condition or stable dark condition)						
Sens	sitivity adjuster		Continuously variable adjuster, located on the emitter	Continuously variable adjuster			Continuously v	ariable adjuster	
Oper	ration mode switch		Located on the receiver	r					
	Pollution degree	3 (Industrial environment)							
a)	Protection	IP67 (IEC)							
ance	Ambient temperature	-25 to +55 °C -13 to +131 °F (No dew condensation or icing allowed), Storage: -30 to +70 °C -22 to +158 °F							
esistance	Ambient humidity		35 to 85 % RH, Storage: 35 to 85 % RH						
_	Ambient illuminance		Incandescent light: 3,000 ℓx at the light-receiving face						
EMC		EN 60947-5-2							
EMC Voltage withstandability Insulation resistance			1,000 V AC for one min. between all supply terminals connected together and enclosure						
		20 M	20 MΩ, or more, with 250 V DC megger between all supply terminals connected together and enclosure						
	Vibration resistance	10 to	10 to 500 Hz frequency, 3 mm 0.118 in amplitude (20 G max.) in X, Y and Z directions for two hours each						
Shock resistance		500 m/s² acceleration (50 G approx.) in X, Y and Z directions for three times each							
Emitting element			Red LED (modulated)						
Peak emission wavelength		h 640 nm 0.025 mil	640 nm 0.025 mil 650 nm 0.026 mil 680 nm 0.027 mil 680 nm 0.027 mil 680 nm 0.027 mil 650 nm 0.026 mil 650 nm 0.026 mil						
Material			Enclosure: Polyethylene terephthalate, Lens: Polyalylate						
Cable			0.1 mm² 3-core (thru-beam type sensor emitter: 2-core) cabtyre cable, 2 m 6.562 ft long						
Cable extension		Extension up	Extension up to total 50 m 164.042 ft is possible with 0.3 mm², or more, cable (thru-beam type: both emitter and receiver).						
Weig	yht		Net weight (each emitter and receiver): 20 g approx. Net weight: 20 g approx., Gross weight: 45 g approx.						
Acce	essories		Adjusting screwdriver: 1 pc.	RF-200 (Reflector): 1 pc. Adjusting screwdriver: 1 pc.	Adjusting screwdriver: 1 pc.		Adjusting scre	ewdriver: 1 pc.	

Notes: 1) Where measurement conditions have not been specified precisely, the conditions used were an ambient temperature of +23 °C +73.4 °F.

- 2) Model Nos. having the suffix "-PN" are PNP output type.
- 3) Either Light-ON or Dark-ON can be selected by the operation mode switch (located on the receiver).
- 4) The sensing range and the sensing object of the retroreflective type sensor are specified for the RF-200 reflector. Further, the sensing range is the possible setting range for the reflector. The sensor can detect an object less than 30 mm 1.181 in away. However, if the reflector is set 100 mm 3.937 in or less away, the sensing object should be opaque.
- 5) In case of using this product at a sensing range of 50 mm 1.969 in or less, take care that the sensitivity adjustment range becomes extremely narrow.
- 6) Make sure to confirm detection with an actual sensor before use.

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CY-100 EX-10

EX-10 EX-20

EX-30 EX-40

CX-440 EQ-30

Actual sensing range 200 mm 7.874 in of the sensor

Reflector

Setting range of the reflector

30 mm 1.181 in

Reflector

Reflector cannot

Sensor

be placed

in this range

EQ-500

MQ-W RX-LS200

RX RT-610 333

FIBE SENSOR

PHOTO-ELECTRIC SENSORS MICRO PHOTO-

LASER SENSORS

MICRO
PHOTOELECTRIC
SENSORS

AREA
SENSORS

LIGHT
CURTAINS/
SAFETY
COMPONENTS

PRESSURE / FLOW SENSORS

INDUCTIVE PROXIMITY SENSORS

PARTICULAR USE SENSORS

SIMPLE WIRE-SAVING UNITS WIRE-SAVING SYSTEMS MEASURE-

SENSOR OPTIONS

MEASURE-MENT SENSORS STATIC ELECTRICITY PREVENTION DEVICES LASER MARKERS

HUMAN
MACHINE
INTERFACES
ENERGY
CONSUMPTION
VISUALIZATION
COMPONENTS
FA
COMPONENTS

MACHINE VISION SYSTEMS

CURING SYSTEMS

Selection

Selection Guide Amplifier Built-in Power Supply Built-in Amplifierseparated

> CX-400 CY-100 EX-10 EX-20 EX-30 EX-40 CX-440 EQ-30 EQ-500 MQ-W

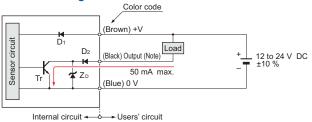
RX-LS200

RT-610

I/O CIRCUIT AND WIRING DIAGRAMS

NPN output type

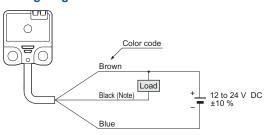
I/O circuit diagram



Note: The emitter of the thru-beam type sensor does not incorporate the output.

Symbols ... D1: Reverse supply polarity protection diode D2: Reverse output polarity protection diode ZD: Surge absorption zener diode Tr: NPN output transistor

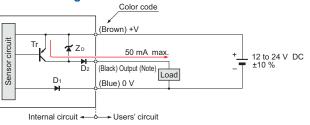
Wiring diagram



Note: The emitter of the thru-beam type sensor does not incorporate the black wire.

PNP output type

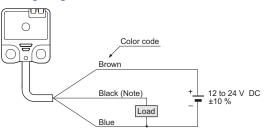
I/O circuit diagram



Note: The emitter of the thru-beam type sensor does not incorporate the output.

Symbols ... D1: Reverse supply polarity protection diode D2: Reverse output polarity protection diode ZD: Surge absorption zener diode Tr: PNP output transistor

Wiring diagram

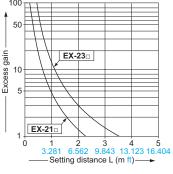


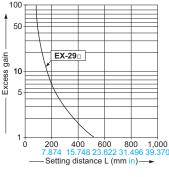
Note: The emitter of the thru-beam type sensor does not incorporate the black wire

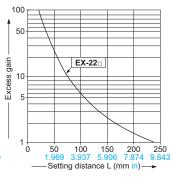
SENSING CHARACTERISTICS (TYPICAL)

EX-21_□ EX-23_□ EX-29_□ EX-22_□

Correlation between setting distance and excess gain

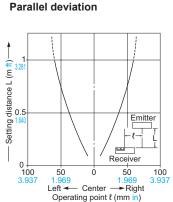


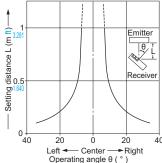




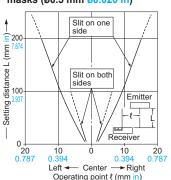
EX-21□

Angular deviation



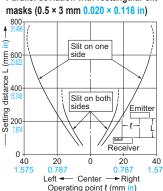


Parallel deviation with round slit masks (ø0.5 mm ø0.020 in)



Parallel deviation with rectangular slit

Thru-beam type



LASER SENSORS

COMPONENTS

PRESSURE FLOW SENSORS

INDUCTIVE PROXIMITY SENSORS

PARTICULAR USE SENSORS

SENSOR OPTIONS

MEASURE-MENT SENSORS

LASER MARKERS

HUMAN MACHINE INTERFACES

FA COMPONENTS

MACHINE

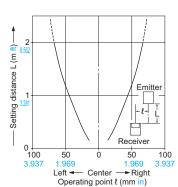
VISION SYSTEMS

PLC

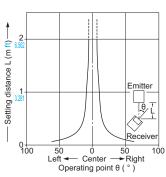
SENSING CHARACTERISTICS (TYPICAL)

EX-23□ Thru-beam type

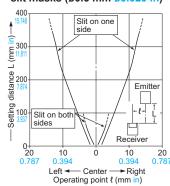
Parallel deviation



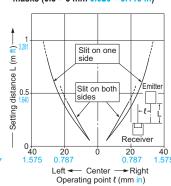
Angular deviation



Parallel deviation with round slit masks (ø0.5 mm ø0.020 in)

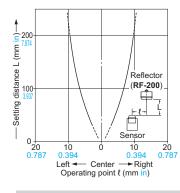


Parallel deviation with rectangular slit masks (0.5 × 3 mm 0.020 × 0.118 in)

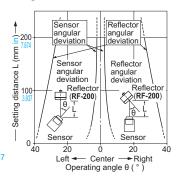


Retroreflective type EX-29□

Parallel deviation

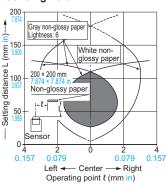


Angular deviation

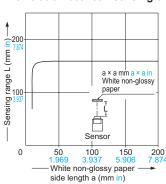


Diffuse reflective type EX-22□

Sensing field



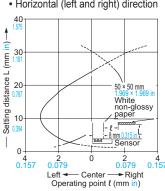
Correlation between sensing object size and sensing range



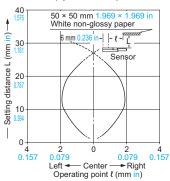
As the sensing object size becomes smaller than the standard size (white non-glossy paper 200 × 200 mm 7.874×7.874 in), the sensing range shortens, as shown in the left graph.

EX-24□ Sensing fields

· Horizontal (left and right) direction



· Vertical (up and down) direction



Convergent reflective type

Power Supply Built-in

CX-400

CY-100 EX-10

EX-20

EX-30 EX-40

CX-440 EQ-30

EQ-500

RX-LS200

RX RT-610

LASER SENSORS

PHOTO-ELECTRIC SENSORS

MICRO
PHOTO-ELECTRIC SENSORS

AREA SENSORS LIGHT CURTAINS / SAFETY COMPONENTS PRESSURE / FLOW SENSORS

INDUCTIVE PROXIMITY SENSORS PARTICULAR USE SENSORS SENSORS

SIMPLE WIRE-SAVING UNITS WIRE-SAVING SYSTEMS MEASURE-MENT SENSORS

STATIC ELECTRICITY PREVENTION DEVICES LASER MARKERS

HUMAN MACHINE INTERFACES ENERGY CONSUMPTION VISUALIZATION COMPONENTS

MACHINE VISION SYSTEMS UV CURING SYSTEMS

Selection Guide Amplifier Built-in Power Supply Built-in

CX-400 CY-100 EX-10 EX-20 EX-30 EX-40 CX-440 EQ-30

MQ-W

RX-LS200

RT-610

RX

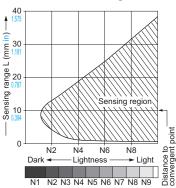
0.157

SENSING CHARACTERISTICS (TYPICAL)

EX-24

Convergent reflective type

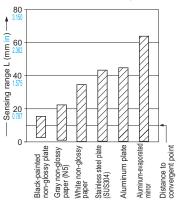
Correlation between lightness and sensing range



The sensing region (typical) is represented by oblique lines in the left figure. However, the sensitivity should be set with enough margin because of slight variation in products.

Lightness shown on the left may differ slightly from the actual object condition.

Correlation between material (50 × 50 mm 1.969 × 1.969 in) and sensing range

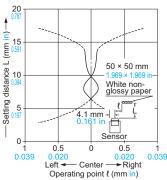


The bars in the graph indicate the sensing range (typical) for the respective material. However, there is a slight variation in the sensing range depending on the product. Further, if there is a reflective object (conveyor, etc.) in the background of the sensing object, since it affects the sensing, separate it by more than twice the sensing range shown in the left graph.

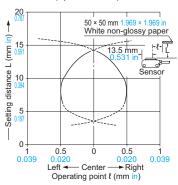
EX-26□ Convergent reflective type

Sensing fields

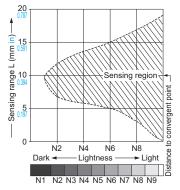
• Horizontal (left and right) direction



• Vertical (up and down) direction



Correlation between lightness and sensing range

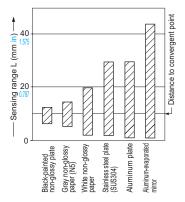


The sensing region (typical) is represented by oblique lines in the left figure. However, the sensitivity should be set with enough margin because of slight variation in products.

The graph is drawn for the maximum sensitivity setting.

Lightness shown on the left may differ slightly from the actual object condition.

Correlation between material (50 × 50 mm 1.969 × 1.969 in) and sensing range



The bars in the graph indicate the sensing range (typical) for the respective material. However, there is a slight variation in the sensing range depending on the product. Further, if there is a reflective object (conveyor, etc.) in the background of the sensing object, since it affects the sensing, separate it by more than twice the sensing range shown in the left graph, or adjust the sensitivity adjuster.

The graph is drawn for the maximum sensitivity setting.

EX-28□ Narrow-view reflective type

Sensing field

Approach direction of black non-glossy paper lightness: 6 White non-glossy paper lightness: 6 White non-glossy paper lightness: 6 100 × 100 mm 3,937 × 3,937 in 3,937 in 3,937 × 3,937 in 3,937 in 3,937 × 3,937 × 3,937 in 3,937 × 3,

Center

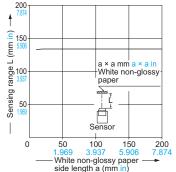
Operating point & (mm in)

0.079

► Right

0.

Correlation between sensing object size and sensing range



As the sensing object size becomes smaller than the standard size (white non-glossy paper 100×100 mm 3.937×3.937 in), the sensing range shortens, as shown in the left graph.

PRECAUTIONS FOR PROPER USE

Refer to p.1458~ for general precautions.



 Never use this product as a sensing device for personnel protection.

· In case of using sensing devices for personnel protection, use products which meet laws and standards, such as OSHA, ANSI or IEC etc., for personnel protection applicable in each region or country.

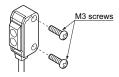
Mounting

 Mount using M3 screws. The tightening torque should be 0.5 N·m or less.

Front sensing



Side sensing

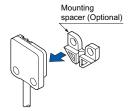


Note: When mounting the front sensing type sensor, use M3 pan head screws without washers, etc.

• When mounting the front sensing type from the backside. fit the mounting spacer (MS-EX20-FS) and fix with screws.

Mounting method

1) Fit the mounting spacer on the sensor.



2 Align the mounting holes of the mounting spacer and the sensor and mount with M3 screws. The tightening torque should be 0.5 N·m or less.



Sensitivity adjustment (side sensing type only)

	the state of the s					
Step	Sensitivity adjuster	Description				
1	MAX	Turn the sensitivity adjuster fully counterclockwise to the minimum sensitivity position (• mark).				
2	MAX A	In the light received condition, turn the sensitivity adjuster slowly clockwise and confirm the point (a) where the sensor enters the "Light" state operation.				
3	B MAX	In the dark condition, turn the sensitivity adjuster further clockwise until the sensor enters the "Light" state operation and then bring it back to confirm point (a) where the sensor just returns to the "Dark" state operation. (If the sensor does not enter the "Light" state operation even when the sensitivity adjuster is turned fully clockwise, this extreme position is point (a).				
4	MAX (B) MAX	The position at the middle of points (a) and (b) is the optimum sensing position.				

Notes: 1) Use the attached adjusting screwdriver to turn the adjuster slowly. Turning with excessive strength will damage the adjuster.

2) In case of using EX-22 at a sensing distance of 50 mm 1.969 in or less. take care that the sensitivity adjustment range becomes extremely narrow.

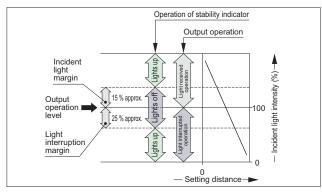
Operation mode switch (EX-23 only)

Switch position	Description
	Light-ON mode is obtained when the operation mode switch (located on the receiver) is turned fully clockwise (L side).
	Dark-ON mode is obtained when the operation mode switch (located on the receiver) is turned fully counterclockwise (D side).

Stability indicator

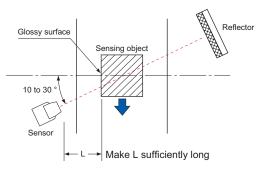
• The stability indicator (green) lights up when the incident light intensity has sufficient margin with respect to the operation level.

If the incident light intensity level is such that the stability indicator lights up, stable sensing can be done without the light received operation and the light interrupted operation being affected by a change in ambient temperature or supply voltage.



Glossy object sensing (EX-29□)

 Please take care of the following points when detecting materials having a gloss.



Wiring

 Excess bending of the cable or stress applied to the cable may disconnect the internal lead wire.

Others

- Do not use during the initial transient time (50 ms) after the power supply is switched on.
- · If sensors are mounted close together and the ambient temperature is near the maximum rated value, provide for enough heat radiation / ventilation.
- If a reflective object is present in the background, the sensing of EX-28□ may be affected. When setting the sensor, make sure to confirm that the reflective object has no effect. In case the reflective object affects the sensing, take measures such as removing the reflective object or coloring it in black, etc.

FIBER SENSORS

LASER SENSORS

AREA SENSORS

COMPONENTS PRESSURE FLOW SENSORS

INDUCTIVE PROXIMITY SENSORS

PARTICULAR USE SENSORS

SENSOR OPTIONS

MEASURE

MENT SENSORS DEVICES

LASER MARKERS

PLC

HUMAN MACHINE INTERFACES

FA COMPONENTS

MACHINE VISION SYSTEMS

CX-400

CY-100 EX-10

EX-20 EX-30

EX-40 CX-440 EQ-30

EQ-500 MQ-W

RX-LS200

RX RT-610

Note: Operation mode switch should be turned fully till it stops.

LASER SENSORS

AREA SENSORS

PARTICULAR SENSORS

SIMPLE WIRE-SAVING UNITS

MEASURE-MENT SENSORS STATIC ELECTRICITY PREVENTION DEVICES

PLC

CURING SYSTEMS

MACHINE VISION SYSTEMS

COMPONENTS PRESSURE / SENSORS

SENSOR OPTIONS

LASER MARKERS

HUMAN

FA COMPONENTS

CX-400 CY-100

EX-10 EX-20 EX-30 EX-40

CX-440 EQ-30 EQ-500

MQ-W RX-LS200 RX

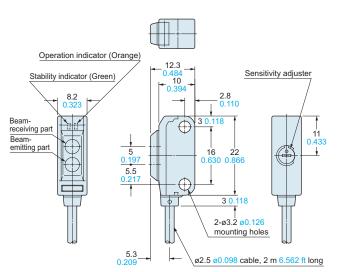
RT-610

DIMENSIONS (Unit: mm in)

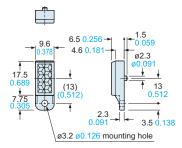
The CAD data in the dimensions can be downloaded from our website.

EX-21□ Stability indicator (Green) Beam axis 4.5 0.177 Operation indicator (Orange) (Note) 0.354 # \bigoplus 2-ø3.2 ø0.126 mounting holes ø2.5 ø0.098 cable, 2 m 6.562 ft long 10

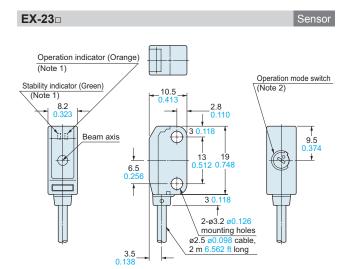
Note: Not incorporated on the emitter.



RF-200 Reflector (Accessory for the retroreflective type sensor)



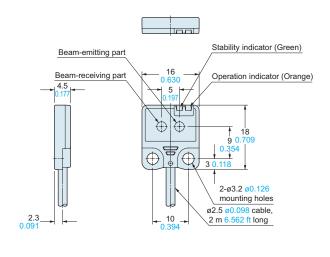
Material: Acrylic (Reflector) ABS (Base)



Notes: 1) Not incorporated on the emitter.

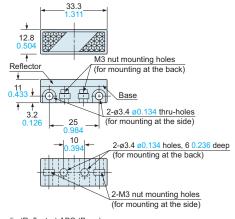
2) It is the sensitivity adjuster on the emitter.

EX-24□



RF-210

Reflector (Optional)



Material: Acrylic (Reflector) ABS (Base) Two M3 (length 8 mm 0.315 in) screws with washers and two nuts are attached

LASER SENSORS

LIGHT CURTAINS / SAFETY COMPONENTS

PRESSURE / FLOW SENSORS

INDUCTIVE PROXIMITY SENSORS

PARTICULAR USE SENSORS

SENSOR OPTIONS

MEASURE-MENT SENSORS

LASER MARKERS

FA COMPONENTS

MACHINE

VISION SYSTEMS

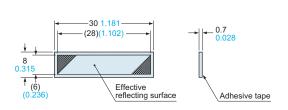
PLC

DIMENSIONS (Unit: mm in)

The CAD data in the dimensions can be downloaded from our website.

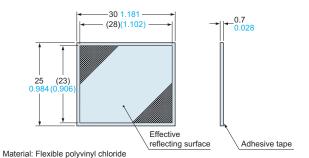
RF-11

Reflective tape (Optional)



Material: Acrylic

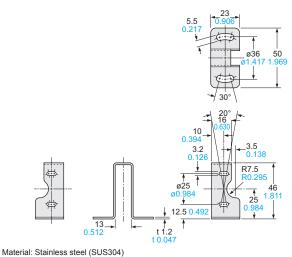
RF-12 Reflective tape (Optional)



MS-RF21-1

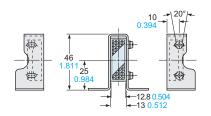
Reflector mounting bracket for RF-210 (Optional)

Assembly dimensions



Two M3 (length 12 mm 0.472 in) screws with washers are attached.



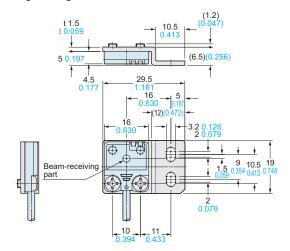


MS-EX20-1

Sensor mounting bracket (Optional)



Mounting drawing with EX-21



29.5 10 4-M3 × 0.5 0.020 Ð \oplus \oplus

Ф

Φ

10.5

0.079

Material: Stainless steel (SUS304)

Two M3 (length 5 mm 0.197 in) pan head screws [stainless steel (SUS304)] are attached.

Power Supply Built-in

CX-400 CY-100 EX-10

EX-30

EX-40 CX-440

EQ-30 EQ-500 MQ-W

RX-LS200 RX

FIBER SENSORS LASER SENSORS

MS-EX20-2

1

AREA SENSORS LIGHT CURTAINS / SAFETY COMPONENTS PRESSURE / FLOW SENSORS

PARTICULAR SENSORS SENSOR OPTIONS

MEASURE-MENT SENSORS

LASER MARKERS

PLC

HUMAN FA COMPONENTS

MACHINE VISION SYSTEMS CURING SYSTEMS

CY-100 EX-10 EX-20 EX-30

EX-40

CX-400

CX-440 EQ-30 EQ-500 MQ-W RX-LS200

RX

RT-610

DIMENSIONS (Unit: mm in)

16

3.2 0.126 3

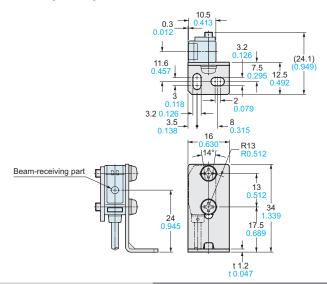
3.2

The CAD data in the dimensions can be downloaded from our website.

Sensor mounting bracket (Optional)

Assembly dimensions

Mounting drawing with the receiver of EX-23□



MS-EX20-3

Sensor mounting bracket (Optional)

Two M3 (length 14 mm 0.551 in) screws

attached.

Material: Stainless steel (SUS304) Two M3 (length 14 mm 0.551 in) screws with washers [stainless steel

(SUS304)] are attached.

20 0.78

Ф

Φ

12 19 12 0.748 0.472 10 - 6.5

Ф

Φ

4-M3 × 0.5

2.5

Material: Stainless steel (SUS304)

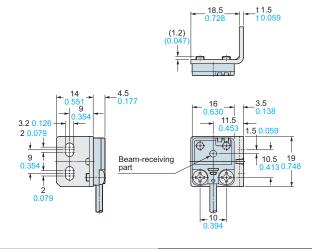
2 0.079

3.2 0.12

Two M3 (length 5 mm 0.197 in) pan head screws [stainless steel (SUS304)] are attached.

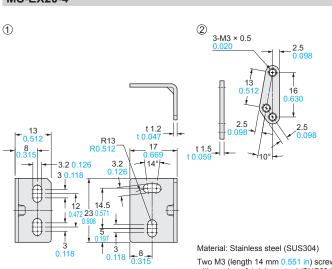
Assembly dimensions

Mounting drawing with the receiver of EX-21 =



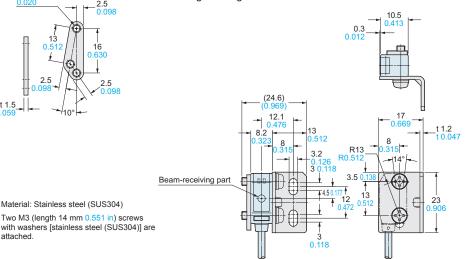
MS-EX20-4

Sensor mounting bracket (Optional)



Assembly dimensions

Mounting drawing with the receiver of EX-23□



Assembly dimensions

Beam-receiving part

Beam-emitting par

2-ø3 2 ø0 126

DIMENSIONS (Unit: mm in)

3.05 31.5

3.45 - 0.136

↑3 0.118 v

3.05 0.120

The CAD data in the dimensions can be downloaded from our website.

Mounting drawing with EX-22 - /26 - /28 - /29 -

Universal sensor mounting bracket (Optional)

LIGHT CURTAINS / SAFETY COMPONENTS

(15) (0.591) (Note)

16

SENSOR OPTIONS

MENT SENSORS

PLC

FA COMPONENTS

Power Supply Built-in

PRESSURE / FLOW SENSORS

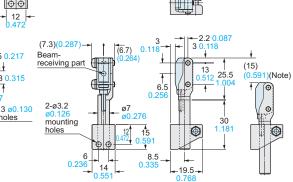
USE SENSORS

Assembly dimensions

Mounting drawing with the receiver of EX-23 -

Universal sensor mounting bracket (Optional)

Note: This is the adjustable range of the movable part.



Note: This is the adjustable range of the movable part.

Mounting spacer (Optional)

MS-EX20-5

MS-EXL2-4

25.5

1

(3)

3-M3 × 0.5 0.02

Material: Stainless steel (SUS)

1 2 2.6 3.2 0.126 8.5 15.5 19.5 13 nut seats 2-M3 × 0.5 15 **→** 8 0.315 mounting holes 30 [6] 2-ø3.3 ø0.130 thru-holes

(2)

2-ø3.2 ø0.126

Material: Die-cast zinc alloy

ø8.5

Two M3 (length 14 mm 0.551 in) screws with washers, one M3 (length 10 mm 0.394 in) hexagon socket-head bolt [stainless

steel (SUS)], and one M3 hexagon nut [stainless steel (SUS)]

__19.5 _

Material: Nylon 6

5.5 0.217

ø3.3 ø0.130 thru-holes

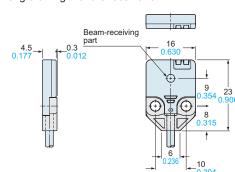
2-hexagon nut seats

Material: Die-cast zinc alloy Two M3 (length 12 mm 0.472 in) screws with washers [stainless

steel (SUS)], one M3 (length 10 mm 0.394 in) hexagon socket-head bolt [stainless steel (SUS)], and one M3 hexagon nut [stainless steel (SUS)] are attached.

Assembly dimensions

Mounting drawing with the receiver of EX-21 =



MS-EX20-FS

2-ø3.4 ø0.134 10 0.394 mounting holes

ø2.5 ø0.098

Material: Polycarbonate

MEASURE-

LASER MARKERS

HUMAN MACHINE INTERFACES

VISION SYSTEMS

CX-400 CY-100

EX-10 EX-20 EX-30

EX-40 CX-440

EQ-30 EQ-500 MQ-W

RX-LS200 RX